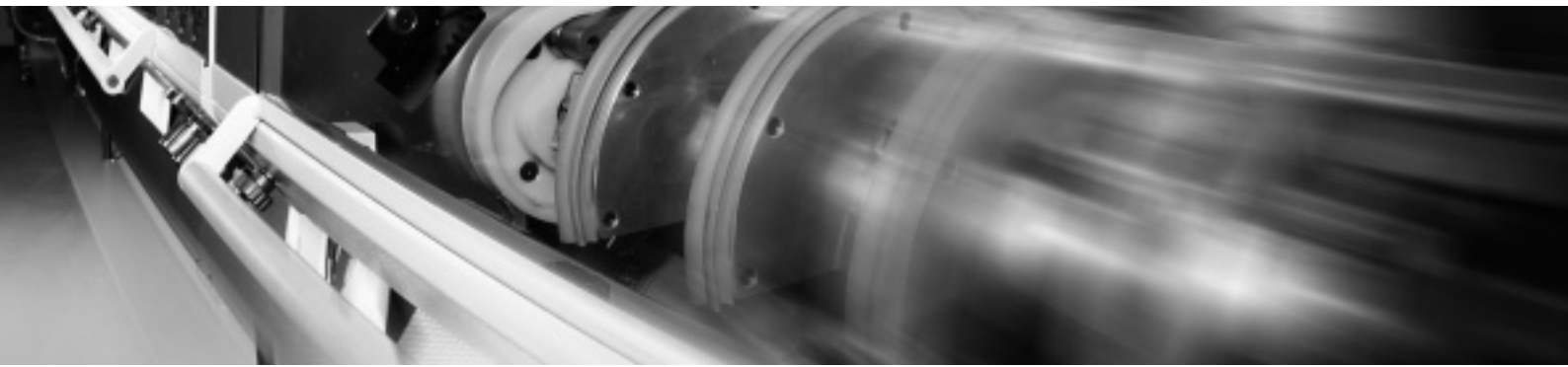
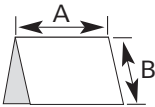
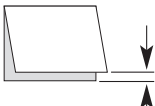


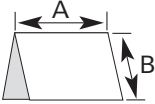
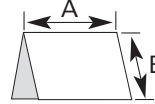
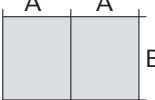
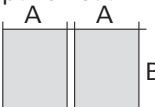
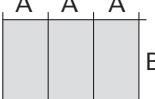

Saddle Stitcher **Primera C130 / Primera E130**

Technical Data



Mechanical speed	21" chain pitch	max. 13,000 cycles per hour	
Number of stations		max. 16 feeders	
Product sizes, untrimmed	Feeder	A	B
	high folio lap	max. 480 mm (18 7/8")	320 mm (12 5/8")
		min. 90 mm (3 1/2")	80 mm (3 1/16")
	low folio lap	max. 480 mm (18 7/8")	290 mm (11 7/16")
		min. 90 mm (3 1/2")	80 mm (3 1/16")
	without lap (suction opening)	max. 400 mm (15 11/16")	300 mm (11 13/16")
		min. 90 mm (3 1/2")	80 mm (3 1/16")
	lap	max. 18 mm (11/16")	
		min. 6 mm (1/4")	
Signature size stitching		max. 480 mm (18 7/8")	320 mm (12 5/8")
		min. 153 mm (6")	115 mm (4 1/2")
	CD size	126 mm (5")	123 mm (4 7/8")
Stitching heads	HK 75Q, HK 75VQ	max. 6 heads	
	HK 45Q	max. 8 heads	
	eyelet stitching head	max. 4 heads	
Cut-off	head/foot trim	max. 50 mm (2")	
	front trim	max. 50 mm (2")	(larger upon request)
Product thickness	standard	max. 13 mm (1/2")	
Center- and Trio cut	split cut	max. 6 mm (1/4")	
	punch cut	maximum product thickness = half knife width	

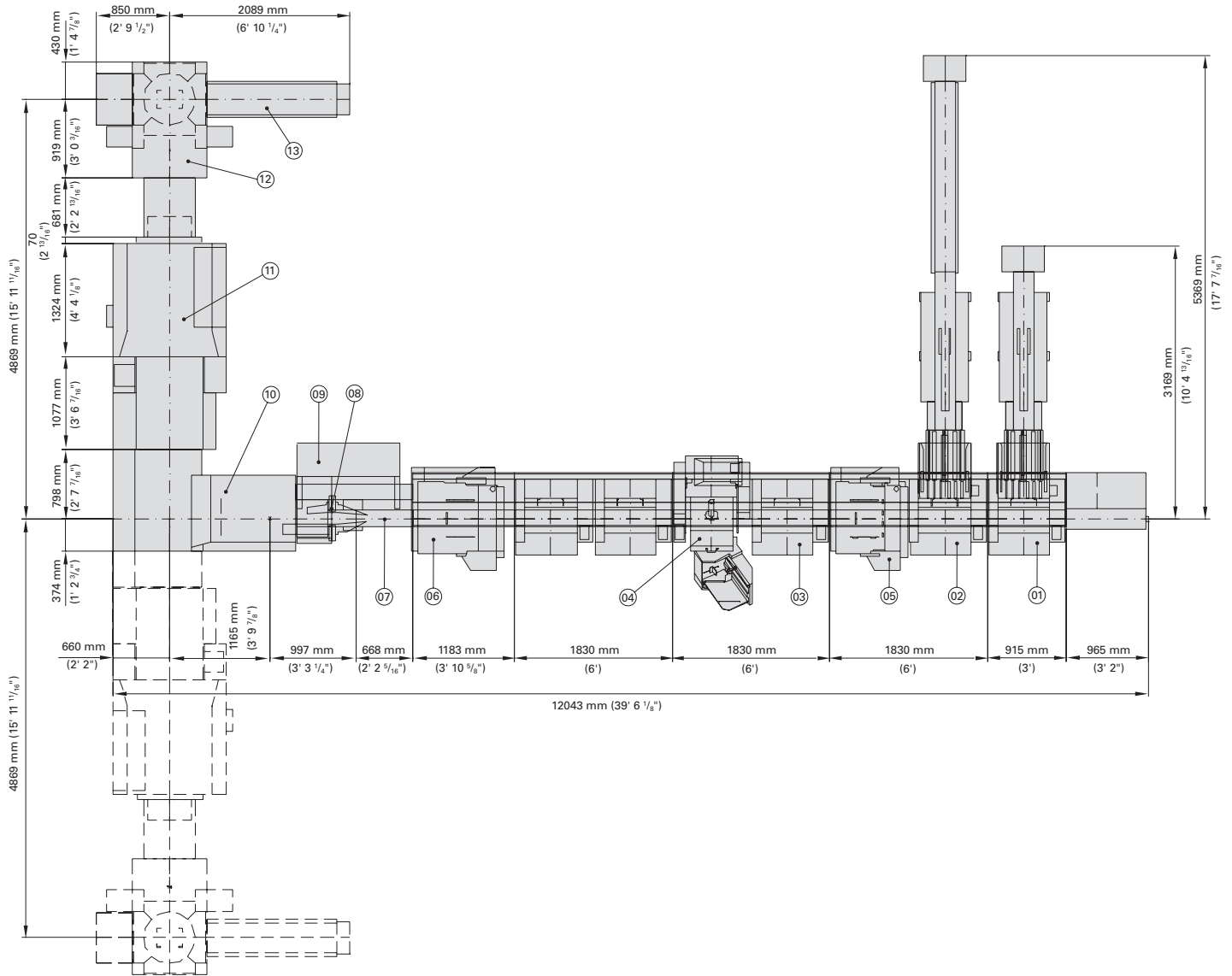
Design, specifications and measurements subject to change.

Product sizes, untrimmed		Three-knife trimmer 0449		A		B	
One-up 	standard	max.	480 mm	(18 7/8")	320 mm	(12 5/8")	
		min.	120 mm	(4 11/16")	115 mm	(4 1/2")	
Product sizes, trimmed 0449				A		B	
One-up 	standard	max.	475 mm	(18 11/16")	300 mm	(11 13/16")	
		with accessories	475 mm	(18 11/16")	315 mm	(12 7/16")	
	small size	min.	105 mm	(4 1/16")	75 mm	(3")	
		with accessories	105 mm	(4 1/16")	63 mm	(2 1/2")	
	stacker 0450	min.	148 mm	(5 13/16")	105 mm	(4 1/16")	
Center cut 	split cut	max.	237 mm	(9 1/3")	300 mm	(11 13/16")	
		with accessories	237 mm	(9 1/3")	305 mm	(12")	
	punch cut 	min.	95 mm	(3 11/16")	75 mm	(3")	
		with accessories	95 mm	(3 11/16")	63 mm	(2 1/2")	
	split cut	max.	234 mm	(9 1/4")	300 mm	(11 13/16")	
		with accessories	234 mm	(9 1/4")	305 mm	(12")	
punch cut	min.	86 mm	(3 7/16")	75 mm	(3")		
	with accessories	86 mm	(3 7/16")	63 mm	(2 1/2")		
Trio cut 	split cut	max.	153 mm	(6")	300 mm	(11 13/16")	
		with accessories	153 mm	(6")	305 mm	(12")	
	punch cut 	min.	90 mm	(3 1/2")	75 mm	(3")	
		with accessories	90 mm	(3 1/2")	63 mm	(2 1/2")	
	split cut	max.	153 mm	(6")	300 mm	(11 13/16")	
		with accessories	153 mm	(6")	305 mm	(12")	
punch cut	min.	90 mm	(3 1/2")	75 mm	(3")		
	with accessories	90 mm	(3 1/2")	63 mm	(2 1/2")		
Loading	bundle loader	min.	200 mm	(7 7/8")	100 mm	(3 7/8")	
	stream feeder	min.	140 mm	(5 1/2")	100 mm	(3 7/8")	
Folder feeder	1529/0554	max.	480 / 480 mm	(18 7/8") / (18 7/8")	610 / 635 mm	(24") / (25")	
		min.	90 mm	(3 1/2")	165 mm	(6 1/2")	
	1528/0553	max.	365 / 310 mm	(14 3/8") / (12 1/4")	610 / 635 mm	(24") / (25")	
		min.	90 mm	(3 1/2")	165 mm	(6 1/2")	
Merchandise tipper	0423	max.	210 mm	(8 5/16")	210 mm	(8 5/16")	
		min.	80 mm	(3 1/16")	55 mm	(2 1/4")	
Drive rating	11 kW: up to 16 feeders						
Power consumption	depending on project						
Pressure-vacuum pumps	depending on project						
Compressed air	6 bar (87 psi), provided by customer (depending on project)						

- 1 Flat pile feeder with Stream feeder
Universal 3738/0379*
- 2 Flat pile feeder with Stream feeder
Universal 3738 with extension 0379*
- 3 Flat pile feeder 0379*
- 4 Merchandise tipper 0423*
- 5 Folder feeder 0553*
- 6 Folder feeder 0554*

- 7 Gathering chain
- 8 Oblique sheet monitor
- 9 Master control console
- 10 Stitching machine 0383*, delivery to the rear or front
- 11 Three-knife trimmer 0449*
- 12 Compensating stacker Perfetto 0450*
- 13 Roller delivery, belt delivery, air table

* Primera E130 with Amrys



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